



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

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C3-TEST

Job Sheet OH198475



Part No: C3-TEST

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 9/20/19

Created By: Jennifer Renwick

Type: Rework - OH

Description: TEST ONLY- RA753_Order
18335_SN 03-2239-03

Note: DWG OM&OOPM-C3 Rev L IPP Rev. A 19.04.11 New issue DP Verify DD/IPP Rev. B 19.07.23 O&OPM-C3
Rev L. DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	9/20/19		0.00	1.00	External Load - 1		Michel 2019-8-9
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10		DAS 309 AUG 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/20/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S204237



Part: C3
Job No: OH198475
Serial No/Batch: S204237
Revision: L
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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Date: 08/09/19

Plex 7/30/19 10:24 AM Dart.Renwick.Jennife

3-89 30 DAS AUG 12 2019

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	9/20/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

DAS
21
9-55
520/446
AUG 12 2019
SVQ

Part Op 110 - Load test hook as per load test inspection sheet.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-AR	C-Series Remote Hook 3,000 lbs Lift Capacity	1 Ea (1 ea)	110-External Load - 1	520/446

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-External Load - 1	C3	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/30/19 10:24 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA753

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C3	03-2778-01		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201444		TEST
C3	03-2239-04		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201445		
C3	03-2239-03		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201446		
SWA3-2	03-2779-01		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201447		
SWA3-2	03-2262-01		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201448		
SWA3-2	03-2112-17		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201449		
SWA3-2	03-2112-16		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201450		
SWA3-2	03-2202-20		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201451		

QC Approval: _____ 0

Date: 0-Jan-00 _____

Special Return/Rework Instructions:



Remote Cargo Hook Test Form

C3

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!

NEW SOLENOID (152951-001)

Work Order OH 198475

Customer RA 753 / Order 18335

Serial Number 03-2239-03

Date 2019-8-9

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	7,500	Static Hold	Hold for two minutes and reduce load to zero	N/A	<u>Pass</u>
10	1,500	Electircal, 25 volts	No "hang ups" permitted	N/A	<u>Pass</u>
2	3,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>9.0</u> A	<u>Pass</u>
2	2,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.8</u> A	<u>Pass</u>
2	2,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.7</u> A	<u>Pass</u>
2	1,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.7</u> A	<u>Pass</u>
2	500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>8.6</u> A	<u>Pass</u>
1	3,000	Electircal, 20 volts	Current shall not exceed 11.6 A	<u>8.0</u> A	<u>Pass</u>
1	3,000	Electircal, 28 volts	Current shall not exceed 16.2 A	<u>11.0</u> A	<u>Pass</u>
1	3,000	Manual		N/A	<u>Pass</u>
1	3,000	Impact Test	Impact shackle 10x , shall not release	N/A	<u>Pass</u>
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ω	<u>2.0</u> Ω	<u>Pass</u>
1	N/A	Electircal Continuity	Across both wires	N/A	<u>Pass</u>

Test Conducted By:

Michael Polande

Technician

Submit

Signature:

Sylvia Pander
QC 5 Small FAB / QA